Guarantee

The equipment is covered by a 12 months guarantee from the date of shipment. Any faults arising due to faulty materials or workmanship, within the guarantee period, will be corrected free of charge providing the equipment is returned to us carriage paid.

Certificate of Conformity

The equipment covered by these instructions has been manufactured and tested in accordance with our quality assurance procedures and conforms fully with our published specifications and requirement of order(s).

Health and Safety

Provided that the equipment covered by these instructions is installed and operated as directed, it presents no hazard and conforms fully to health and safety regulations.





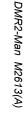
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DMR2 CAPACITANCE LEVEL PROBE SYSTEM Manual No: M2613









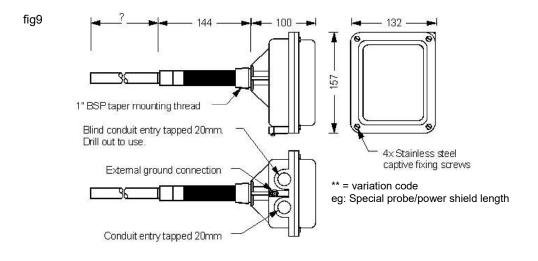
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Please read and understand these instructions before installing the equipment. Pay attention to any inportant information which may be high lighted. If unsure about installing, use a qualified electrician. If you have any queries please contact us on +44 (0) 1543 277003 or e-mail sales@synatel.co.uk

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DIMENSIONS: RNY Digimatic housing with internal node circuit**



INTRODUCTION

The DIGIMATIC DMR2 level control system is a fixed point system comprising of a DRC205 remotely mounted control unit (DIN rail mountable), DCT2A transponder node and associated probe assembly. The DCT2A transponder node must be mounted locally to the probe and a wide range of probe assemblies are available to suit different applications, some variations include the transponder circuitry within the probe head.

The DRC205 control unit may be mounted upto 100 metres from the DCT2A transponder and incorporates all controls and indicators (see figs & 5). A four digit 7 segment display is provided to show process variables and aid calibration.

Calibration can be automatic, manual or a combination of both.

PROBE INSTALLATION

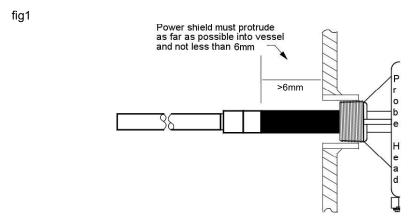
Probes with rods supplied separately include a thread locking compound. Both halves of the thread must be kept clean and free from grease, oil and dirt. Probe length may be altered prior to assembly.

Fit the probe rod hand tight. The compound will lock in about 20 minutes and gain full strength after 24 hours.

ONCE HARDENED, THE ROD CANNOT BE REMOVED.

Install probe into the container making sure that the power shield (when fitted) is protruding sufficiently into the container (see fig 1).

Typical Probe Head Arrangement - showing power shield mounting. RPP1/RPK1/RNY1



Note:

Install the DRC205 control unit within a suitably protected enclosure or control panel. See fig2 & fig3 for suitable wiring connections.

Fit the DCT2A transponder node circuit within 0.5 metres of the probe head.

Notes:-

a) The system sensitivity is proportional to the surface area of the probe. When using a 16mm dia. probe the minimum length to use, for the majority of materials, is 200mm. This should be treated as the minimum surface area if possible.

If the probe length needs to be reduced to less than 200mm, the surface area should be maintained. This can be achieved by increasing the diameter, by fitting a metal tube over the probe, or by bending the probe rod. A 100mm x 2.2 dia probe is available. In certain high density materials it may be possible to reduce the length without compensation.

b) We offer a free product test service. To use this service, supply 2 litres of product in a sealed container (to prevent ingress or loss of moisture), the product will be tested and its suitability confirmed. You should also notify us of any safety precautions which should be observed during testing. (Supply appropriate COSHH datasheet(s)).

CONNECTIONS

The DRC205 will operate on 110V/230V ac 50/60Hz supplies. Power connections to the unit may be wired in ordinary un-screened cable of any length and need not be separated from other cables. Connections between DRC205 control unit and DCT2A transponder node must be made in 2 core screened cable up to 100 metres long. Where the DCT2A transponder node is mounted separately from the probe it is supplied with 500mm of high temperature cable. THIS MUST NOT BE EXTENDED.

Connect in accordance with fig 2 or 3 depending upon system being used. Set fail safe switch to required position (see fig 5), and ensure that all cable glands and covers are fully tightened when finished. The unit should be wired and grounded in accordance with appropriate Electrical Regulations.

A supply ground earth is essential on terminal 10 of the DRC 205. A local ground must also be connected to metalwork as near to the probe as possible. Metal flanges used to fit probes in non-metallic bins must also be bonded to the same point.

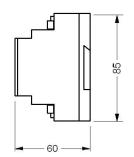
STANDARD CONNECTIONS

Note on probes without a Power Shield, inner screen Control unit should be stopped just before the probe connection DMR2 fiq2 and left unconnected. The Ground/Earth wire must be connected to ground near to the probe. Metal flanges etc used for mounting probes in non metallic containers must also be bonded Normally closed Relay Transponder Output DCT2A Ground Probe (Red connector) -230v ac Line Mains Power shield - where fitted Supply (Blue connector) Supply Ground Local Ground (Grey wire) 2 Core screened cable Screened Cable Maximum cable length Max Length 500mm

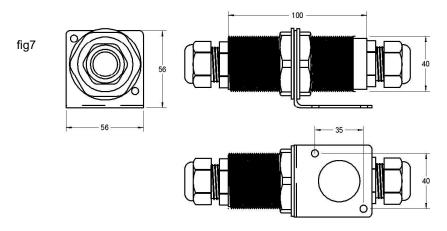
DIMENSIONS DRC205 Controller Module

fig6

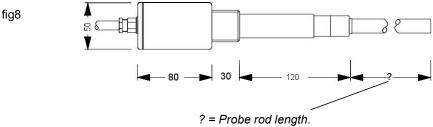
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DCT2A Transponder Node



RPP1 (Polypropylene) & RPK1 (PEEK) Probe Head Assembly



Screw on and available in various lengths:

30 cm, 1 metre, 2 metre solid stainless steel rod, or

10 meter stainless steel wire rope and weight assembly

TIME DELAY

The DRC205 has an adjustable delay from 0 to 127 seconds, the timer operating on both material arriving and leaving. To set the time delay, proceed as follows.

- 10) Set the Cal/Park switch to Cal.
- 11) Press and hold the 🕙 button. The display will show t000 and increment in 1 second steps. Release the button when the required delay time is shown.
- 12) Return the Cal/Park switch to Park and press () to confirm the timer setting.
- 13) The timer can be altered to a longer or shorter delay by repeating the procedure from 10) above. Pressing the 🖄 button for less than 1 second cancels any set delay.

DMR2 OVERALL SPECIFICATION

DRC205 Control Unit Protection: Enclosure: Mounting: Voltage: Rating: Operating Temperature: Output: Time Delay:	IP44. Moulded. Din Rail. 110/230V ac 50/60 Hz (+7½%-15%). 2W15°C to +50°C. S. P. C. O. Contacts rated at 2.5A 240V ac Non-inductive. 0-127 sec. variable. Set via membrane keypad. Delay applies when material arrives and leaves
Max. distance between control unit and probe assembly:	the probe. 100 metres in 2 core screened cable.
Probe Assembly Type (Typical) Temperature: Protection: Material: Earth Bonding: Probe Length: Probe Head Mounting:	(RPP1) Polypropylene up to 120°C; (RPK1) Peek up to 250°C. IP65. Polypropylene & Stainless steel (RPP1) or Peek & Stainless steel (RPK1). Earth connection must be bonded adjacent to metalwork of container. 30cm, 1 metre, 2 metre or 10 metre wire rope. (Stainless steel). 1" BSP parallel male.
Transponder DCT2A Protection: Operating Temperature: Power Supply: Cable Glands: Connections:	IP6515 to +50°C Derived from DRC205 Cable glands supplied for connections to probe and DRC205. Terminals provided for connection of two core screened cable to DRC205 remote control unit. Max 100 metres. and 0.5 metre* high temperature screened cable prefitted for connection to probe. (*this must not be extended).

CONNECTIONS: DRC205 + RNY1

External

Internal Local Ground

fig3 Control unit Type DRC205 Remote Probe Type RNY1 Mains Supply Supply Ground 12 Core screened cable Maximum cable length 100 Metres Case ground

NOTES

SWITCH SETTINGS (fig4)

Cal/Park: Set to 'Park' for normal operation. Set to 'Cal' to allow calibration or timer setting. **High/Low**: sets the fail safe mode. In the "High" position, the relay is de-energised with material present. In the "Low" position, the relay is energised with material present. Normally, the "High" position is used for high level probes and the "Low" for low level probes. *Intermediate probe settings depend upon individual requirements*. **Auto/Man**: Set to '**A**' for automatic calibration. or '**M**' for manual calibration.

Fig 4

Manual
Automatic
Low
High
Park

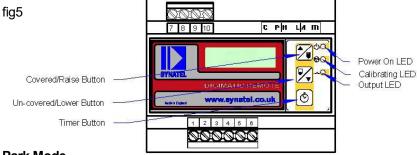
COMMISSIONING

The DRC205 can be calibrated automatically, manually or by a combination of the two methods. Usually, automatic calibration is the simplest method, particularly when the vessel can be filled to cover the probe.

Manual calibration is useful when a number of probes in similar applications need to be set. Once the correct calibration has been determined and noted, on one system, the remainder can be set to the same setting.

DISPLAY FUNCTIONS (fig 5)

The display shows a number of different values depending upon whether the unit is in manual or auto mode, and cal or park mode.



Park Mode

In normal operation the display shows a value representing the capacitance measured by the probe at the time.

Pressing the button will cause the display to show uxxx followed by rxxx. Pressing the button will cause the display to show cxxx followed by rxxx. cxxx is the probe covered value measured during calibration, uxxx is the uncovered value and rxxx is the relay operating point which the Digimatic calculates and is half way between the two measured values.

Note: The settings are "view only" in park mode, they cannot be altered.

Cal Mode - auto/man switch set to auto, Cal/Park switch set to Cal

In this mode, pressing the button with the probe uncovered will cause the unit to measure and display the uncovered value and recalibrate the relay operating point if necessary. Pressing the button with the probe covered will cause the unit to measure and display the covered value, again recalibrating the relay operating point if necessary.

Cal Mode - auto/man switch set to man, Cal/Park switch set to Cal

In this mode, pressing the button will cause the display to momentarily display the present relay operating point and then to increment the setting slowly and then rapidly to set a higher operating point. Pressing the button will cause the display to momentarily show the current relay operating point, and then decrement the setting, slowly and then rapidly.

Once adjusted in manual mode, any previous settings will be lost. The cxxx reading will be 1 above the relay operating point and the uxxx reading 1 below.

Note: Always return to "Park" (after calibration)

CALIBRATION

Calibrate

Semi Automatic Calibration - material available

- 1) Set Park/Cal switch to Cal and Auto/Man switch to Auto. The Cal LED will flash.
- 2) Ensure that the probe is uncovered and press and hold the button. The display will show uxxx followed by rxxx.
- 3) Fill the vessel sufficiently to cover the probe and then press the button. Display will show cxxx followed by rxxx.
- 4) Return the Park/Cal switch to park. The unit is now calibrated. uxxx & cxxx values can be viewed but not altered by pressing the 📆 & 🍗 buttons.

Semi Automatic Calibration - material not available

- 5) Follow steps 1 & 2 above.
- 6) Set Cal/Park switch to Park and press the button. Note the uxxx reading but ignore the rxxx reading. Return the Cal/Park switch to Cal and set the Auto/Man switch to Man.
- 7) From the table below, select the nearest material to the type to be detected and add the value to the uxxx reading determined in (6).
- 8) Press the button to raise the reading and the button to lower the reading to achieve the setting calculated in 7.
- 9) Return the Cal/Park switch to Park and press the buttons to confirm that the relay operating point rxxx is correctly set. The uxxx & cxxx settings will be one below and one above the readings.

Table of Typical Settings

Material Type (Examples)	Increment
Light (Grass, Grain etc.)	+15
Medium (Flour, Oil etc.)	+30
Heavy (Sand, Aggregate etc.)	+60 or greater