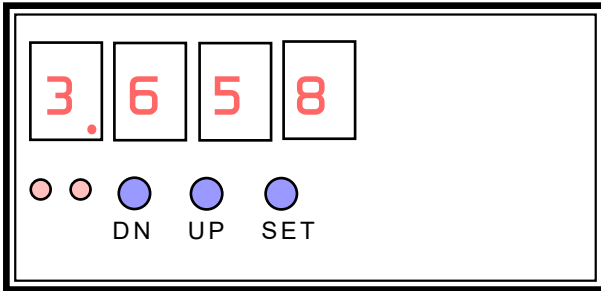


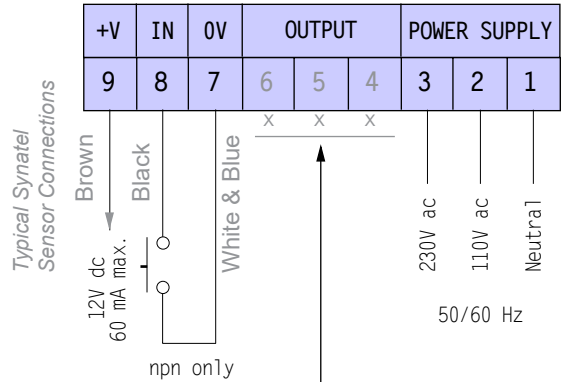
A multifunction display unit which can be end user programmed to indicate 1:1 Speed, or adjustable Time intervals. The unit incorporates a 4 digit red LED display with auto decimal point, in a DIN 96x48mm enclosure (panel cut-out size: 92x44mm). Select your **function** from Chart ① & ②. Select **program** as detailed below ③. Unit can display time in either Min/Sec analogue or Min/Sec Digital (Decimal) ie: 1min 15 sec or 1.25 min.

**UNIT/FUNCTION SETTING**

Carefully remove (prise off) front bezel to access controls.  
Connect as shown in ④



**CONNECTIONS**



Note: DO NOT use terminal 4, 5, & 6.

④

FUNCTION	FUNCTION VALUE
SP01	1= Tachometer 2= Bake Time
SP02	Leading Zero Suppression 1= Off 2= On
SP03*	Scaling Factor. (Bake Time) Input Rate x Display(digital min.) = Scale
SP04	Sampling Rate (Normally not required)
SP05	Time as Analogue 1 = MM only or 2 = MM:SS
SP06	Time as Digital. (set '2' above first) 1 = Decimal or 2= Analogue
EXIT	Exit

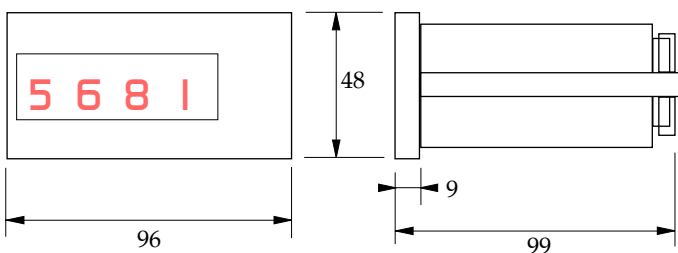
③

①

②

SP03\*: If unsure of machine speed, programme as a Tachometer first (SP01 = 1), check speed against a known time period. EG: If 20 pulses =30 sec. 30 sec=.5 min. 20 x .5 = 10 scaling factor. If 60 pulses=1m 15 sec. 1m 15 sec=1.25 min. 60 x 1.25 = 75 scaling factor etc. (Round up or round down as appropriate).

**Dimensions**



**FUNCTION SETTINGS**

To enter programme mode, press & hold 'SET' button whilst applying power, keep the 'SET' button pressed until the display reads 'SET1', release 'SET' button and 'SP01' will be displayed. Do not press 'DN' or 'UP' buttons except where shown. Subsequent press and hold of the 'SET' button will index to the next function. Start as detailed below:

